

MEXTHANE TPU B65A03 is "SOFT GRADE" polyester based, plasticized and fully transparent TPU, is a "SOFT" thermoplastic polyurethane elastomer. It has good transparency, good mechanical properties, Good heat resistance, humidity resistance, and excellent flexibility under very low temperature. It is both an injection and extrusion molding grade for high-end products.

Property	Value	Unit	Method	Propiedad
Specific Gravity	1.20	gr/cm ³	DIN 53479	Densidad
Shore Hardness	65	A	DIN 53505	Dureza Shore
Abrasion Loss	65	mm ³	DIN 53516	Pérdida por abrasión
Tensile Modulus: 50%	-	N/mm ²	DIN 53504	Módulo de Young: 50 %
Tensile Modulus: 100%	4	N/mm ²	DIN 53504	Módulo de Young: 100 %
Tensile Modulus: 300%	9	N/mm ²	DIN 53504	Módulo de Young: 300 %
Tensile Strength	28	N/mm ²	DIN 53504	Resistencia a la tracción
Elongation at Break	600	%	DIN 53515	Alargamiento a la rotura
Tear Strength	90	N/mm	DIN 53505	Resistencia al desgarro
VICAT Softening Point	-	°C	ISO 306	Punto de reblandecimiento de VICAT
Compression Set: 70h/23°C	22	%	DIN 53517	Compression Set: 70h/23°C
Compression Set: 22h/70°C	41	%	DIN 53517	Compression Set: 22h/70°C

All these physical properties are based on injection molded samples, which are conditioned at 23°C/50% for 24h. Above value s are typical values and should not be used as specifications.

Processing methods: Injection, extrusion, calendaring, T-die extrusion

Complying with FDA (21CFR 177.1680, 177.2600), RoHS, REACH, etc.

Identifiers: Chemical Name: MDI/ butylene glycol/ adipic acid copolymer

Synonyms: Polyester-based TPU

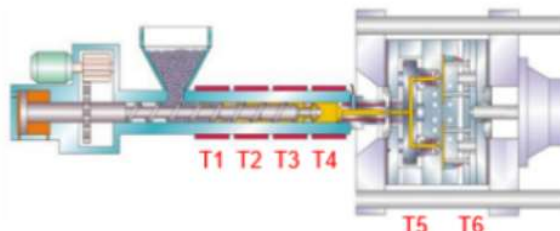
CAS # 26375-23-5

Applicaions	Value Propositions	Market Segments
Elastic bands	Short cycle time	Plastics
Automotive Parts	Good wear resistance	Wire & cable
Compounding	Excellent Mechanical Properties	Footwear
Footwear	Outstanding abrasion resistance	Films & Sheets
Seals		Transportation
Conveyor belts		Automotive
Screen packs		
Oil tubes		

PREDRYNG CONDITONS Material to be need dried prior processing at 80÷90°C, preferably using a dehumidifying drier feeded by air exhibiting a dew point lower than -30°C,

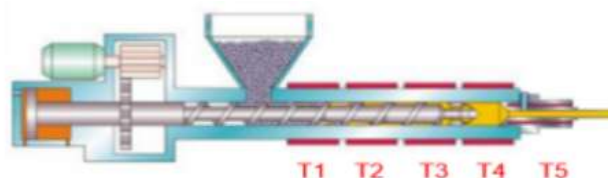
INJECTION GUIDELINES

Molding shrinkage: 1.5 ÷ 2.5%
Injection Speed: Medium - Fast
Injection Pressure: Medium - Fast
Back Pressure: Low-Medium
Holding Pressure: Sufficient to pack the mould
Cooling: Can be demoulded when parts have sufficiently cooled
Barrel temperature °C: T1: 150÷170 T2: 170÷180 T3: 180÷190 T4: 190÷210 T5/T6: 25 ÷ 45



EXTRUSION GUIDELINES

L/D Ration: 20:1 - 25:1
Compression Ratio: 2.5 - 3.0
Breaker Plate/Screen: Both should be used
Draw Down: 5 - 10%
Cooling: Cold water bath
Barrel temperature °C: T1: 150÷170 T2: 200÷210 T3: 200÷220 T4: 200÷235 T5: 150 ÷ 160



STORAGE AND STABILITY

MEXTHANE TPU B65A03 is supplied in regular pelletized form and packaged in 25 kg bags on pallet 1000 Kg. MEXTHANE TPU B65A03 must be stored in its original and sealed containers and kept in a dry and well ventilated place, avoiding the direct sun radiation.

SHELF LIFE

The shelf life of MEXTHANE TPU B65A03 is of six months from the date of delivery to the final customer, if stored in its original sealed packaging and in proper conditions.

SAFETY

The product is not considered dangerous, nevertheless we recommend to read the Material Safety Data Sheet before handling.

The indicators / data / suggestions provided in this report are the company's control, small-scale test, pilot test or experience data for reference only. The buyer is responsible for testing the product to verify the buyer's proposed process, application field and special environment. The seller cannot control the process and production environment of subsequent processing products, so the buyer shall be responsible for the risks and hidden dangers arising from subsequent processing.